MORENO VALLEY STANDARD NO. MVEU-733-0 EXPANSION JOINT FOR PLASTIC CONDUIT 36" SOLVENT WELD 3" MIN 22" DO NOT AT JOINT NEAREST 4" MAX SOLVENT WELD TO BRIDGE ABUTMENT MINIMUM SLEEVE WALL BEVEL ENDS THICKNESS FOR: OF CONDUIT A. ALL INSTALLATIONS .337" FOR 4" DIA. .375" FOR 5" DIA. SOLVENT WELD .432" FOR 6" DIA. 100' MAX **ABUTMENT** 100' MAX **ABUTMENT** SOLVENT WELD SOLVENT WELD 200' MAX 100' MAX ABUTMENT 100' MAX ABUTMENT, FLOATING SECTION **EXPANSION JOINTS ABUTMENT** ABUTMENT -SOLVENT WELD 200' MAX 200' MAX 100' MAX 100' MAX TYPICAL FLOATING SECTION TYPICAL ANCHOR POINT (SEE NOTE 6) NOTES: 1. THE EXPANSION JOINT IS A LENGTH OF COUPLING STOCK EXTRUDED FROM THE SAME MATERIAL AS THE CONDUIT THAT IT JOINS.

- 2. THE MATING ENDS OF CONDUIT SHALL BE BEVELED TO PROVIDE A SMOOTH TRANSITION WITHIN THE JOINT.
- 3. THE EXPANSION JOINT SHALL BE SOLVENT WELDED 3 TO 4 INCHES ONTO ONE END OF THE CONDUIT.
- 4. THE MATING END OF THE CONDUIT SHALL THEN BE POSITIONED 22" INTO THE FREE END OF THE EXPANSION JOINT, DO NOT SOLVENT WELD.
- 5. INSTALL ALL EXPANSION JOINTS AT THE MIDWAY POINT BETWEEN CONDUIT SUPPORTS SO THE MAXIMUM DISTANCE CAN BE MAINTAINED FROM ALL SPACERS, SUPPORTS, OR STRAPS.
- 6. INSTALL THE EXPANSION JOINT WITHIN 100' OF THE BRIDGE ABUTMENT, WHEN ONLY ONE EXPANSION JOINT IS REQUIRED. DO NOT ANCHOR THE EXPANSION JOINT OR CONDUIT. WHEN TWO OR MORE EXPANSION JOINTS ARE REQUIRED, EACH SECTION OF FLOATING CONDUIT MUST BE ANCHORED AT MID-POINT BETWEEN THE EXPANSION JOINTS TO PREVENT EXCESSIVE LONGITUDINAL MOVEMENT. CONDUIT TO BE ANCHORED BY SOLVENT WELDING COLLARS AT EACH SIDE OF HANGER SUPPORT. NOT TO SCALE

